

www.thermometricscorp.com - www.pharmaceuticalsensors.com - www.bearingsensor.com - www.temperaturedevices.com - www.thermocouplertd.com



Thermometrics Corporation has been a manufacturer of Thermocouples, RTD's and related accessories since 1965. Our company staff includes over 220 years of collective experience and is eager to meet any of our customer's challenges or requests. We are committed to providing outstanding service, competitive pricing and excellent lead times. We are quality audited to ISO-9001-2008 and have an excellent reputation both domestically and globally.

# PRODUCTS AND SERVICES AVAILABLE

Thermocouple and RTD Sensors Bearing Sensors Tube Skin Thermocouples Feed Thru's Thermocouple Wire & Cable RTD Leadwire Waterproof Connectors Replacement Elements Thermistor Probes Multipoint Thermocouple and RTD Probes Bimetal Dial Thermometers Precision Wire Wound Resistors Thermowells and Protection Tubes Custom Mounting Fittings

\*Calibration Services Include: Thermocouples, RTDs, Temperature Transmitters, Controllers and Indicators

## INDUSTRIES SERVED

Oil, Gas & Petrochemical

Pharmaceutical

Paper & Pulp

Mining

Utilities

Marine

Waste Water Compost Military Dairy Power Generation Refrigeration





D3=Dual 3 wire RTD

D4=Dual 4 wire RTD

MP=Multi-Point



**304 S.S.** -Most commonly used low temperature sheath material. Good corrosion resistance. Subject to damaging carbide precipitation in the 900°F to 1600°F range. Max Temp. 1650°F

0.313"

0.375"

0.500"

310 S.S. Mechanical and corrosion resistance similar to but better than 304 S.S. Very good heat resistance. This alloy contains 25% Cr, 20% Ni. Not as ductile as 304 S.S. Max Temp 2100°F

316 S.S.- Best corrosion resistance of the austenetic stainless steel grades. Good corrosion resistance in Hydrogen Sulfide. Subject to damaging carbide precipitation in the 900°F to 1600°F range. Max Temp. 1650°F



10A- 10Ω copper @ 0°C

10B- 10Ω copper @ 25°C

100- 100Ω platinum @ 0°C - 120- 10Ω nickel @ 0°C

500-500Ω platinum @ 0°C

• 1000-1000Ω platinum @ 0°C

TH- Thermistor

Т

E

385 PLT

390 PLT

392 PLT

421 CU

673 NI

316	ALUMINUM
347	TANTALUM
446	MONEL 400
INC-625	MOLYBDENUM
COPPER	HASTELLOY B-2
TITANIUM	HASTELLOY C-276

#### Junction







# RTDs

Element Material	Base Resistance (ohms) Ω	TCR (Ohm/Ohm/C)	Base Resistance Tolerance +/-	TCR Tolerance
COPPER	10Ω @ 25C	.00427	0.2%	1%
COPPER	10Ω @ 25C	.00427	0.5%	1%
NICKEL	120Ω @ 0C	.00672	0.5%	1%
PLATINUM	100Ω @ 0C	.00385	0.6%	0.12%
PLATINUM	100Ω @ 0C	.00385	0.12%	0.35%
PLATINUM	100Ω @ 0C	.00385	0.5%	1%
PLATINUM	100Ω @ 0C	.00391	0.12%	0.35%
PLATINUM	100Ω @ 0C	.00391	0.5%	1%
PLATINUM	100Ω @ 0C	.00375	0.12%	0.35%
PLATINUM	100Ω @ 0C	.00392	0.5%	0.1%

### Two-Wire:

Provides one connection to each end of the element. This construction is suitable where the resistance of the lead wire may be considered as an additive constant in the circuit, and particularly where the changes in lead resistance due to ambient temperature changes may be ignored.

### Three-Wire:

Provides one connection to one end of the element and two to the other end of the element. Connected to an instrument designed to accept three-wire input, sufficient compensation is usually achieved for leadwire resistance and temperature change in Leadwire resistance. This is the most commonly used configuration.

### Four-Wire:

Provides two connections to each end of the element to completely compensate for leadwire resistance and temperature change in lead wire resistance. This configuration is used where highly accurate temperature measurement is vital.





# RTDs

# TOLERANCES FOR A 100 $\Omega$ PLATINUM RTD PER IEC 751-95

Temperature	Tolerance						
Deg	Clas	ss B	1/3 0	Class B	Class A		
(C)	(±C) <sup>(1)</sup>	(±0hm)	(±C)	(±0hm)	(±C) <sup>(2)</sup>	(±0hm)	
-200	1.30	0.56	1.10	0.48	0.55	0.24	
-100	0.80	0.32	0.60	0.24	0.35	0.14	
0	0.30	0.12	0.10	0.04	0.15	0.06	
100	0.80	0.30	0.60	0.23	0.35	0.13	
200	1.30	0.48	1.10	0.40	0.55	0.20	
300	1.80	0.64	1.60	0.57	0.75	0.27	
400	2.30	0.79	2.10	0.72	0.95	0.33	
500	2.80	0.93	2.60	0.87	1.15	0.38	
600	3.30	1.06	3.10	1.00	1.35	0.43	





RTDs are temperature sensors that contain a sensing element whose resistance changes with temperature. Theses sensors are often place so they can be in a position in the process where it can reach the same temperature. Platinum wire or film RTDs are the most common type in use today. Platinum RTDs are used to measure temperatures from  $-400^{\circ}$ F to  $1550^{\circ}$ F. Due to higher accuracy and repeatability RTDs are slowly replacing the use of thermocouples in many industrial applications below  $1200^{\circ}$ F.

**RTDs** 

Resistance Temperature Detectors also known as RTDs, accurately sense temperature with an excellent degree of repeatability and interchangeability of elements. RTD stands for Resistance Temperature Detector. RTDs are sometimes referred to generally as resistance thermometers. The RTD is composed of certain metallic elements whose change in resistance is a function of temperature. IN operation, a small excitation current is passed across the element, and the voltage, which is proportional to resistance, is then measure and converted to units of temperature. The RTD element is manufactured by winding a wire (wire wound elements) or plating a film (thin film elements) on a ceramic or glass core and sealing the element within a ceramic or glass capsule.





Thermocouples are the most common, convenient, and versatile devices used to measure temperature. The convert units of heat into useable engineering units that serve as input signals for process controllers and recorders. Through selection of appropriate thermocouple wires and sheath components, thermocouples are suitable to be used in temperature ranges from (-200 to 2316)°C [-328 to 4200]°F.

Thermometrics thermocouple assemblies offer a wide variety of termination styles and mounting fittings, as well as extensive choices in sensor calibration, sheath diameter and sheath material. This section outline the key choices needed to specify the correct Thermometrics part description for your needs. In each case, you will be asked to select the:





### Selecting Your Thermocouple-

The primary factor in selecting a thermocouple for a given application is the temperature range it will be exposed to, the table below offers a quick reference for this purpose. Other important factors to consider are the expected lifespan of the element and the process conditions present during the operation. Listed below, are the most commonly used thermocouple calibration and their temperature limits.

ANSI/ASME Designation	Calibration	Service Temperatures (Bare/Exposed Wire*)	Remarks
J	Iron vs. Constantan	32° F to 1400° F (0° C to 760° C)	For use in reducing atmospheres. Iron may oxidize if unprotected in oxidizing atmospheres. Limited use possible in oxidizing atmospheres at high temperatures; not recommended at low temperatures.
К	Chromel® vs. Alumel®	-328° F to 2300° F (-200° C to 1260° C)	For use in oxidizing atmospheres. Not recommended for reducing atmospheres.
E	Chromel vs. Constantan	-328° F to 1600° F (-200° C to 870° C)	Good for use in oxidizing atmospheres. Highest EMF output of the common thermocouples.
T	Copper vs. Constantan	-328° F to 700° F (-200° C to 370° C)	For use in oxidizing, reducing and inert atmospheres. Capable of cryogenic temperature service. Good where moisture is present.
N	Nicrosil vs. Nisil	32° F to 2300° F (0° C to 1260° C)	Less affected by the order/disorder transformation that causes calibration shifts in Type K. For use in oxidizing atmospheres.
S	Platinum-10% Rhodium vs. Platinum	32° F to 2700° F (0° C to 1480° C)	For use in oxidizing atmospheres. Alumina protection tubes are recommended to resist contamination at elevated temperatures.
R	Platinum-13% Rhodium vs. Platinum	32° F to 2700° F (0° C to 1480° C)	For use in oxidizing atmospheres. Alumina protection tubes are recommended to resist contamination at elevated temperatures.
В	Platinum-30% Rhodium vs. Platinum-6% Rhodium	1600° F to 3100° F (870° C to 1700° C)	For use in oxidizing, inert or vacuum atmospheres. Alumina protection tubes are recommended to resist contamination at elevated temperatures.
С	Tungsten-5% Rhenium vs. Tungsten-26% Rhenium	32° F to 4200° F (0° C to 2315° C)	For use in hydrogen, inert or vacuum atmospheres.

- Supplied environment data for bare or exposed wire, less protective sheath.

Precision Temperature Senson

THERMOCOUPLE CHARACTERISTICS TABLE								
			Color	Coding				
ANSI/ASTM	Symbol Single	Generic Names	Individual Conductor	Overall Jacket Extension Grade Wire	Magnetic Yes/No	Environment (Bare Wire)		
T	TP TN	Copper Constantan, Nominal Composition: 55% Cu, 45% Ni	<ul> <li>Blue</li> <li>Red</li> </ul>	●Blue	X X	Mild Oxidizing, Reducing. Vacuum or Inert. Good where moisture is present.		
J	JP JN	lron Constantan, Nominal Composition: 55% Cu, 45% Ni	⊖White ●Red	●Black	X X	Reducing Vacuum, Inert. Limited use in oxidizing at High Temperatures. Not recommended for low temps.		
E	EP EN	Chromel®, Nominal Composition: 90% Ni, 10% Cr Constantan, Nominal Composition: 55% Cu, 45% Ni	<ul><li>Purple</li><li>Red</li></ul>	● Purple	X X	Oxidizing or Inert. Limited use in Vacuum or Reducing.		
K	KP KN	Chromel, Nominal Composition: 90% Ni, 10% Cr Alumel®, Nominal Composition: 95% Ni, 2% Mn, 2% Al	• Yellow • Red	• Yellow	X X	Clean Oxidizing and Inert. Limited use in Vacuum or Reducing		
N	NP NN	Nicrosil®, Nominal Compositions: 84.6% Ni, 14.2% Cr, 1.4% Si Nisil®, Nominal Composition: 95.5% Ni, 4.4% Si, 1% Mg	• Orange • Red	•Orange	X X	Clean Oxidizing and Inert. Limited use in Vacuum or Reducing		
S	SP SN	Platinum 10% Rhodium Pure Platinum	<ul> <li>Black</li> <li>Red</li> </ul>	●Green	X X	Oxidizing or Inert Atmospheres. Do not insert in metal tubes. Beware of contamination.		
R	RP RN	Platinum 13% Rhodium Pure Platinum	<ul> <li>Black</li> <li>Red</li> </ul>	●Green	X X	Oxidizing or Inert Atmospheres. Do not insert in metal tubes. Beware of contamination.		
B	BP BN	Platinum 30% Rhodium Platinum 6% Rhodium	● Gray ● Red	●Gray	X X	Oxidizing or Inert Atmospheres. Do not insert in metal tubes. Beware of contamination.		
C*	P N	Tungsten 5% Rhenium Tungsten 26% Rhenium	● Green ● Red	● Red	X X	Vacuum, Inert, Hydrogen Atmospheres. Beware of Embrittlement.		



TOLERANCE OF THERMOCOUPLES									
		٦°			۴				
ANSI/ASTM	Temperature Range	Standard	Special	Temperature Range	Standard	Special			
т	-200° to -67° -67° to -62° -62° to 125° 125° to 133° 133° to 370°	± 1.5% T ± 1° ± 1° ± 1° ± 0.75% T	$\pm$ 0.8% T* $\pm$ 0.8% T* $\pm$ 0.5° $\pm$ 0.4% T $\pm$ 0.4% T	-328° to -88° -88° to -80° -80° to 257° 257° to 272° 272° to 700°	± 1.5% (T – 32) ± 1.8° ± 1.8° ± 1.8° ± 0.75% (T – 32)	± 0.8% (T - 32)* ± 0.8% (T - 32)* ± 0.9°* ± 0.4% (T - 32) ± 0.4% (T - 32)			
J	0° to 275° 275° to 293° 293° to 760°	± 2.2° ± 2.2° ± 0.75% T	± 1.1° ± 0.4% T ± 0.4% T	32° to 527° 527° to 560° 560° to 1400°	± 3.96° ± 3.96° ± 0.75% (T – 32)	± 1.98° ± 0.4% (T – 32) ± 0.4% (T – 32)			
Е	-200° to -170° -170° to 250° 250° to 340° 340° to 870°	± 1% T ± 1.7° ± 1.7° ± 0.5% T	± 1°* ± 1°* ± 0.4% T ± 0.4% T	-328° to -274° -274° to 482° 482° to 644° 644° to 1600°	± 1% (T - 32) ± 3.06° ± 3.06° ± 0.5% (T - 32)	± 1.8°* ± 1.8°* ± 0.4% (T - 32) ± 0.4% (T - 32)			
K	-200° to -110° -100° to 0° 0° to 275° 275° to 293° 293° to 1260°	± 2% T ± 2.2° ± 2.2° ± 2.2° ± 0.75% T	 ± 1.1° ± 0.4% T ± 0.4% T	-328° to -166° -166° to 32° 32° to 527° 527° to 560° 560° to 2300°	± 2% (T - 32) ± 3.96° ± 3.96° ± 3.96° ± 0.75% (T - 32)	 ± 1.98° ± 0.4% (T - 32) ± 0.4% (T - 32)			
N	0° to 275° 275° to 293° 293° to 1250°	± 2.2° ± 2.2° ± 0.75% T	± 1.1° ± 0.4% T ± 0.4% T	32° to 527° 527° to 560° 560° to 2300°	± 3.96° ± 3.96° ± 0.75% (T – 32)	± 1.98° ± 0.4% (T – 32) ± 0.4% (T – 32)			
R or S	0° to 1260° 1260° to 1480°	± 1.5° ± 0.25% T	± 0.6° ± 0.1% T	32° to 1112° 1112° to 2700°	± 2.7° ± 0.25% (T – 32)	± 1.08° ± 0.1% (T – 32)			
B	870° to 1700°	± 0.5% T	± 0.25%	1600° to 3100°	± 0.5% (T – 32)	± 0.25% (T – 32)			
<b>C</b> **	0° to 426° 426° to 2315°	± 4.4° ± 1% T	_	32° to 800° 800° to 4200°	± 8° ± 1% (T – 32)	_			



Avoid costly plant shut downs with our express bearing sensor manufacturing service. We stock an inventory of components to manufacture bearing sensors for high and moderate temperature services. Top hat, small profile bearing cap, and double oil seal configurations are routinely assembled with Nickel 120 ohm, Pt 100 ohm and thermocouples.

With over 45 years experience and a manufacturing facility on the West Coast, the days of waiting a week or two for delivery of critically needed embedded bearing sensors is over! We currently stock many common bearing sensor configurations and have the ability to stock customer specific bearing sensors.

	Case Style A		Case Style B		Case Style C		Case Style D	
Bearing Sensor Types								
	Case L: 0.250" (6.4 mm) Case Ø: 0.275" (7.0 mm)		Case L: 0.250" (6.4 mm) Case Ø: 0.188" (4.8 mm)		Case L: 0.300" (7.6 mm) Case Ø: 0.125" (3.2 mm		Case L: 0.300" (7.6 mm) Case Ø: 0.080" (2.0 mm)	
	Single	Dual	Single	Dual	Single Dual		Single	Dual
Platinum, 100 $\Omega \pm 0.12\%$ at 0°C (Meets EN60751, Class B)	22/24	30	26	30	26	30	30	N/A
Thermocouple (E, J, K, T)	24	24	24	24	24	24	N/A	N/A

\*Other Wire Sizes Available

\*Stranded Wire Is Used, Consult Factory If Solid Is Desired

\*All Parts Subject To Conform Per Drawings Sent At Time Of RFQ

Thermocouples Type J, K, T, E

RTDs– 100 $\Omega$  platinum, 0.00285  $\Omega/\Omega/^{\circ}C$ 

2, 3, and 4 wire configurations.

Case Style– A, B, C, D

Operating Temperature: -50°F to +250°F

Custom Designs- Sensors Built To Your Specs.

Many orders placed by 12:00pst can ship the same day UPS RED for next day delivery



**Bearing Sensors** 

	Case Style A		Case Style B		Case Style C		Case Style D	
Bearing Sensor Types								
	Case L: 0.250" (6.4 mm) Case Ø: 0.275" (7.0 mm)		Case L: 0.250" (6.4 mm) Case Ø: 0.188" (4.8 mm)		Case L: 0.300" (7.6 mm) Case Ø: 0.125" (3.2 mm		Case L: 0.300" (7.6 mm) Case Ø: 0.080" (2.0 mm)	
	Single	Dual	Single	Dual	Single	Dual	Single	Dual
Platinum, 100 $\Omega \pm 0.12\%$ at 0°C (Meets EN60751, Class B)	22/24	30	26	30	26	30	30	N/A
Thermocouple (E, J, K, T)	24	24	24	24	24	24	N/A	N/A

\*Other Wire Sizes Available

\*Stranded Wire Is Used, Consult Factory If Solid Is Desired

\*All Parts Subject To Conform Per Drawings Sent At Time Of RFQ





# Accessories



<u>Transmitters</u> Convert RTD and Thermocouple inputs to analog signals for direct interface with indicators, recorders, controllers, PLC, DCS and PC-based SCADA systems



### <u>Plugs & Jacks</u>

Temperature ratings for plugs and jacks are continuous use. The plugs and jacks come in standard and miniature sizes.



<u>Flex Armor Cable</u> Provides flexible wire protection.



### Ceramic Protection Tubes

Used in applications where contamination from hostile environments or the cutting action of concentrated and direct flame impingement are factors.



<u>Thermowells and Flanges</u> Thermowells are used to provide an isolation between a temperature sensor and the environment, either liquid, gas or slurry.



MgO or Magnesium Oxide Cable

Providing a simple solution to many difficult wiring problems and makes for a dependable and permanent installation for virtually all types of electrical circuits.



## <u>Fittings</u>

Quality Stainless Steel temperature sensor fittings for any application. Thermometrics can create any custom design temperature with any fitting of your choice



**Connection Heads** 

Thermometrics offers a multitude of sensor accessories including connection heads and explosion proof heads.



**RTD** Wire 2, 3, 4 wire nickel or tin plated copper conductor constructions in a variety of gauge sizes.



### Elements Temperature sensing component at the heart of an RTD or resistance thermometer.



Wireless Systems

The ability to add remote sensing points, without the cost of running wires, results in numerous benefits including energy and material savings, process improvements, labor savings, and productivity increases.



Thermocouple Wire Matched pairs with duplex insulation color coded. Wide variety of calibration types and insulation materials available.



Thermometrics calibration laboratory provides temperature calibrations from approximately –100°C to +1200°C comparison methods. Our prices are very competitive and our turn-around times are excellent. Our reports are comprehensive and include pass/fail criteria (where applicable) and a concise statement of the method used. Calibrations are performed in accordance with ANSI Z540 and MIL-STD 45662 and are traceable to N.I.S.T. industrial specifications such as AMS,ASTM, DIN, IEC, and JIS are common knowledge among our calibration staff.

For comparison calibrations, we use Hart baths, Hart SPRTs, and Hart readouts. We use several different techniques to minimize uncertainties while maximizing efficiency to keep the costs as low as possible without compromising quality. We are the laboratory of choice for many of our customers because they know that they can depend on us for correct, complete, and on-time calibrations at reasonable prices.







Our sales engineers and cross trained and able to attend to all of our customer's special needs and requirements. By doing so, this means you'll speak with the same Sales Engineer every time and consequently, you can depend on getting sales assistance based on your needs. Our sales team, all with hands-on, in-house production experience and field application knowledge, can provide you with information about our products and their process applications, as well as help you select a standard or special product to solve your specific problem. They are your partners and your first link to the successful application and use of our products.

General Questions: sales@thermometricscorp.com

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